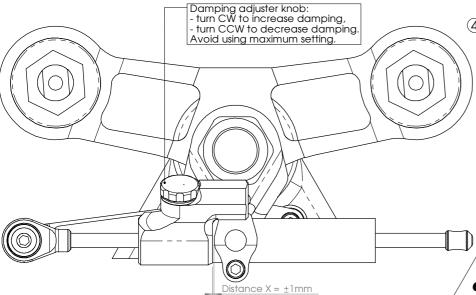
STEERING DAMPER MOUNTING KIT for

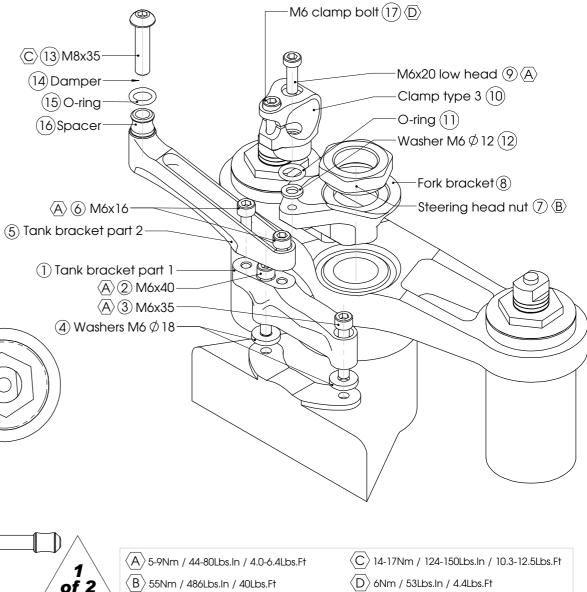
TRIUMPH 675 Model 2006>

MK-TR06-T002 PART LIST			
SD stroke 75	1	M6x35	1
Tube Clamp TYPE 3	1	M6x40	1
O-Ring	2	M8x35 Button head	1
Fork Bracket	1	Washer M6 Ø 12	1
Tank Bracket part 1	1	Washer M6 Ø 16 h3	2
Tank Bracket part 2	1	Spacer Type 1	1
M6x16	2	-	-
M6x20 Low head	1	-	-

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Step 1: REMOVE THE ORIGINAL STEERING DAMPER !!!



See WWW.HYPERPRO.COM for the latest pictures, modifications, specs. and e-drawings of this steering damper kit.



STEERING DAMPER MOUNTING KIT for TRIUMPH 675 Model 2006>

MK-TR06-T002 INSTALLATION INSTRUCTIONS

In general:

HYPERPRO can not be held responsible in any way for any form of physical, material, financial or other damage arising from use, assembly or overhaul of HYPERPRO products. HYPERPRO reserves the right to make changes without prior notice.

This product is ONLY YO BE INSTALLED BY A PROFESSIONAL MECHANIC.

This product is only to be used for the motorcycle brand, model and year stated specificly on top of the pages of this manual.

DO NOT attempt to install this product on motorcycles from any different brand, model and/or year than stated on the pages of this manual.

DO NOT use this kit for cars, boats, jet-skies, snowmobiles, ATV's, aircraft, hovercrafts or any other vehicel and/or purpose.

HYPERPRO steering dampers are FOR RACE USE ONLY, NOT FOR HIGHWAY USE!

Before installation:

- Please read the entire manual carefully before starting the installation!
- Check if you have all the tools required. Good tools are a must.
- Protect your bike at the most important places in and around the work area (e.g. tank, fairing, frame, etc.), with a blanket, towel or similar.

During installation:

- Check all operations and parts carefully before, during and after performing each step.
- Clean all surfaces that are required for fitting parts together or for applying self adhesives or loctite, thoroughly with contactcleaner or another degreaser, unless otherwise stated.
- Be carefull not to damage or scratch any part of your bike.
- ALWAYS work relaxed and concentrated!! It is very easy to damage something or make a mistake.

After installation:

- Check and make sure that there is no contact between any part of the steering damper kit and any part of the motorcycle. The kit should not hit anything. Steering movement should not be limited by the steering damper. If the steering movement is limited, adjust the position of the tube in the clamp untill steering movent is normal again. Do not forget to tighten the clamp bolt again!
- ALWAYS check the steering movement and feeling before each ride!
- FIRST RIDES: Start with the damper turned fully open (turn adjuster knob fully counter clockwise).
 Start adjusting in between rides with steps of MAX. 2 CLICKS (0.25 TURN) EACH TIME, untill the damper is working satisfactory for your riding style.

 - NEVER USE MAXIMUM SETTING, ALWAYS OPEN AT LEAST 2 CLICKS (0.25 TURN).
- WARNING! DAMPER HAS AN ACTIVE / SPEEDSENSITIVE DAMPING SYSTEM:
- Steering with NORMAL MOVEMENT should be FREE!!
- Steering with FAST MOVEMENT should be CONTROLLED BY DAMPER!
- HYPERPRO uses a special seal to reduce friction. The seal uses an oil film to work properly. It is normal that some oil can appear on the pistonrod.
- Damper works with oil: DAMPING CAN BE HARDER AT LOWER TEMPERATURES!

Step 1: REMOVE ORIGINAL STEERING DAMPER !!!

It is located under the lower triple clamp.

Step 2: installing the tank brackets

Install the tank bracket assembly using:

- Tank bracket part 1 (1)
- bolt M6x40 (2)
- bolt M6x35 (3)
- 2x Washer M6 Ø 16 h3 (4)
- Tank bracket part 2 (5)
- 2x bolt M6x16 (6)

Remove the 2 standard bolts and washers from the front tank mounting points. Use M6x35 (3) and M6x40 (2) bolts to install tank bracket part 1 (1), place the washers (4) underneath. Tighten the bolts with a torque of approx. 5-9Nm/44-80Lbs.ln/4.0-6.4Lbs.Ft

Now mount tank bracket part 2 (5) to part 1, using the M6x16 bolts (6). Tighten the bolts with a torque of approx. 5-9Nm/44-80Lbs.In/4.0-6.4Lbs.Ft

Step 3: installing the fork bracket

Install the fork bracket using:

- Fork bracket (8)

Loosen and remove the steering stem nut (7) Place the fork bracket (8) over the thread and in the pocket, making sure that it is aligned properly. Replace the nut on top of the fork bracket and tighten carefully with a torque of approx. 55-75Nm/486-663Lbs.ln/40-55Lbs.Ft.

Step 4: fork bracket assembly

Assemble the fork bracket using:

- bolt M6x20 Low head (9)
- Tube clamp Type 3 (10)
- O-Ring (11)
- washer M6 Ø 12 (12)

Put the assembly together as shown on page 1: use the M6x20 bolt (9) to install the tube clamp (10) to the fork bracket (8), placing the o-ring (11) and the M6 washer (12) in between. Tighten the bolt with a torque of approx. 5-9Nm/44-80Lbs.In/4.0-6.4Lbs.Ft.

Step 5: installing the steering damper

Install the steering damper using:

- Bolt M8x35 button head (13)
- Steering damper, stroke 75 (14)
- O-ring (15)
- Spacer Type 1 (16)

Ensure that the clamp bolt of the Tube clamp is pointing towards the tank. Shove the damper (14). with the end knob-side first, through the clamp untill the ball end can be fitted to the tank bracket using the M8 bolt (13), placing the O-ring (15) and spacer (16) in between. Tighten with a torque of approx.14-17Nm/124-150Lbs.ln/10.3-12.5Lbs.Ft.

Position the damper tube untill the distance "X" stated on page 1 is reached, then tighten the clamp bolt (17) with a torque of approx. 6Nm/53Lbs.ln/4.4Lbs.Ft.

Check if the damper is level horizontally and aligned to the bike.

Check if the damper does not touch anything (e.g. tank) when steering from left to right.

Check if the bike can make it's full steering angle from left to right.

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